



# CERTIFICATE

**TÜV SÜD-RST-WD-3410990.2024.001**

Manufacturer: **Heinz Gothe GmbH & Co. KG**  
**Druckerstrasse 12 – 20**  
**DE-41238 Mönchengladbach**

Plant(s): **Druckerstrasse 12 – 20**  
**DE-41238 Mönchengladbach**

The above mentioned company fulfills the

**comprehensive quality requirements for fusion  
welding of metallic materials**

according to

**EN ISO 3834-2**

Contract: 24462492

Validity: April 30, 2027

Munich, June 21, 2024

**Certification Body**  
Material and Welding Technology

*D. Schwotzer*

Denny Schwotzer



EQ3410990

TÜV SÜD Industrie Service GmbH, Westendstr. 199, 80686 Munich, Germany

CERTIFICAT

CERTIFICADO

CERTИФИКАТ

認證證書

CERTIFICATE

ZERTIFIKAT



The following range is certified according to EN ISO 3834-2

**Scope of production:**

- Vessels acc. to Pressure Equipment Directive:  
Module, A2 & G,
- Contract manufacturing for other clients
- Smokestacks

**Base material(s):**

(Group(s) according to EN ISO/TR 15608)

- 1.1, 1.2, 8.1, 8.2, 10.1, 10.2, 41-45, 51, 52

**Dimension of items:**

Thickness up to 100mm, max. length 21m,  
max. Ø 4000mm, max. piece weight 50t

**Welding processes:**

(Process numbers according to EN ISO 4063)

- |     |                                                     |
|-----|-----------------------------------------------------|
| 121 | Submerged arc welding with solid wire electrode     |
| 135 | MAG welding with solid wire electrode               |
| 141 | TIG welding with solid filler material (wire / rod) |
| 151 | Plasma MIG welding                                  |

**Welding supervisor:**

Deputy:

Mr. Harald Winking (IWE)

Mr. Nils Geldner (IWS)

**Personnel for non-destructive testing:**

Responsible:

Mr. Harald Winking (IWE)

Deputy:

Mr. Nils Geldner (IWS)

All other relevant data are detailed in our report no R-3400727-24.

**Remarks:**